XPJ-C641SR-P
Proper pinch roller set up on media

MUTOH
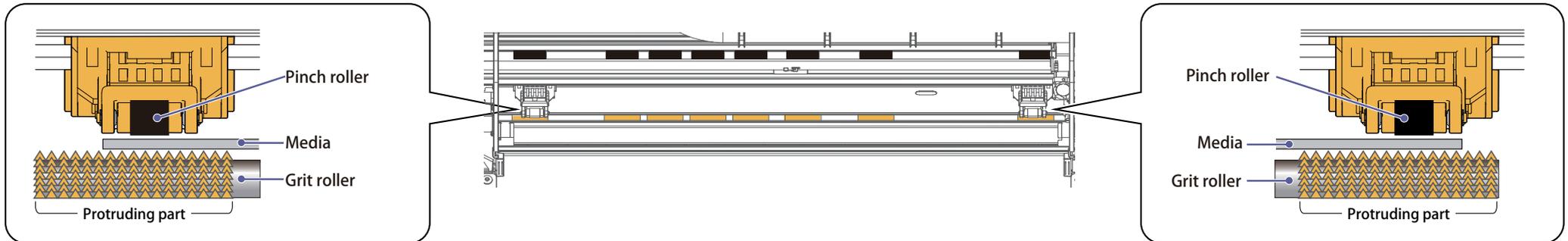Creation , we make it happen ...

Thank you for purchasing MUTOH products.
Please check the following important notes for the pinch roller and media set-up position.
Pinch rollers can get damaged if there are not positioned correctly.
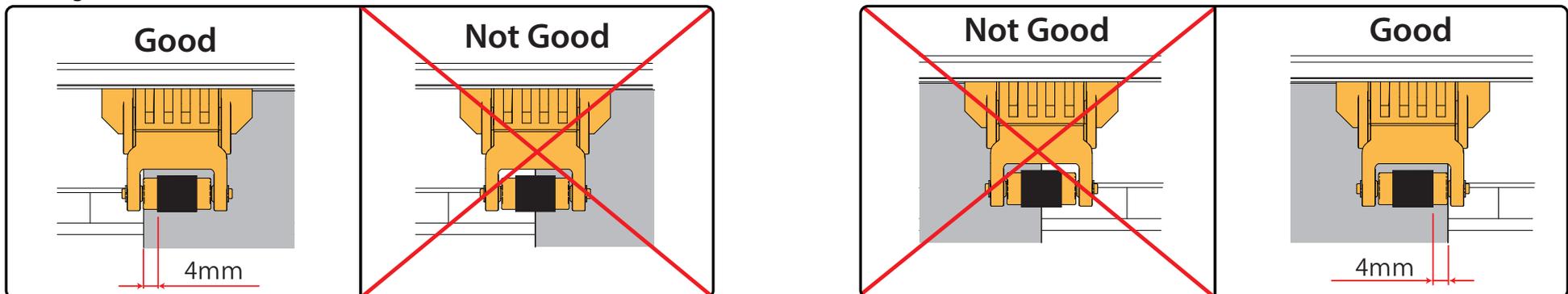
Important!

When loading media, make sure it is not skewed. For more details, see "Loading media into the machine" in the operation manual.

Check that the pinch rollers and media are positioned as shown in the illustration.

- **The pinch roller and media are on the protruding part of the grit roller.**
  (The black labels on the Y rail indicate the position of protruding part of the grit roller. Please use this as a guide when checking.)

- Position the pinch roller so that the distance between the edge of the media and the edge of the rubber of the pinch roller is approximately 4 mm. If it exceeds 4mm, refer to the next page and set the side margins.
- Make sure the rubber part of the pinch roller does not go beyond the media. Pinch rollers can get damaged if media is fed while the pinch rollers contact the protruding part of the grit roller.
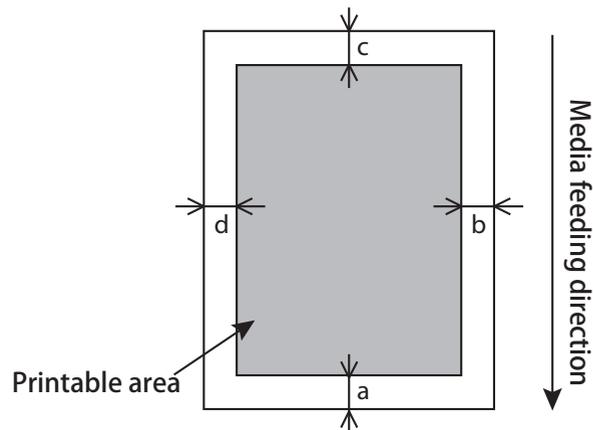

- If the pinch roller is not positioned properly against media or protruding part of the grit roller, the red LED on the control panel blinks.
  Please set it correct position again.

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Printing area

Media feeding direction

Printable area

a=5mm [*1] [*2]
b=20mm~30mm [*3]
c=5mm
d=20mm~30mm [*3]

[*1] Machine leaves 15 mm margin on top after media initialization, manual backward media feeding or anti-sticking treatment.

[*2] Machine leaves 40 mm margin on top when Media Initial is set to Top or after auto cutting.

[*3] Margin can be changed from the remote panel.

Important!

If the distance between the edge of the media and the edge of the rubber of the pinch roller is more than 4 mm, change the side margin.
The illustration below is an example when the distance is 4 mm and 10 mm.

Side margin settings	Opposite of origin side	Origin side
• If the edge of the rubber of the pinch roller is at 4 mm from the edge of the media Side margin = 20 mm (default side margin) or more	4mm	4mm
• If the edge of the rubber of the pinch roller is at 10 mm from the edge of the media Side margin = 26 mm (default side margin 20 mm + 6 mm) or more	10mm	10mm