



## PJ-2508UF periodical maintenance sheet

### Overview

No	Item	Daily	Monthly	Every 6 months	Every 12 months
1	Nozzle Check	Check			
2	Vacuum fan	Check			
3	Negative pressure		Adjust		
4	LED UV Lamp		Cleaning		
5	X Rail		Lubrication		
6	Z-axis screw		Lubrication		
7	Y rail and leading screw		Lubrication		
8	Disk Filter			Replace*1	Replace*2 (or *1)
9	Capsule Filter			Replace*1	Replace*2 (or *1)
10	Check Valve			Replace*1	Replace*2 (or *1)
11	Slide Bearing				Replace*2
12	Ink Pump				Replace*2
13	Air Pump(PP/NP)				Replace*2
14	Ink Tank	Refill ink upon buzz			
15	Waste ink	Drain waste ink upon buzz.			
16	Table	Clean when contaminated.			
17	Cooling liquid	Refill cooling liquid upon buzz.			

\*1: Replacement by users.

\*2: Replacement by service person.



## Monthly maintenance check list

(to be added when claiming a part within warranty)

Serial Number: IXAU.....

Please copy this sheet and use it for maintenance management.

	1	2	3	4	5	6	7	8	9	10	11	12	13
Month													
Day													
Lubrication, Cleaning	—	—	□	□	□	□	□	—	—	—	□	—	—
Replacement(A)	—	—	—	—	—	—	—	□	□	□	—	—	—
Replacement(B)	—	—	—	—	—	—	—	□	□	□	□	□	□

	1	2	3	4	5	6	7	8	9	10	11	12	13
Month													
Day													
Lubrication, Cleaning	—	—	□	□	□	□	□	—	—	—	□	—	—
Replacement(A)	—	—	—	—	—	—	—	□	□	□	—	—	—
Replacement(B)	—	—	—	—	—	—	—	□	□	□	□	□	□

	1	2	3	4	5	6	7	8	9	10	11	12	13
Month													
Day													
Lubrication, Cleaning	—	—	□	□	□	□	□	—	—	—	□	—	—
Replacement(A)	—	—	—	—	—	—	—	□	□	□	—	—	—
Replacement(B)	—	—	—	—	—	—	—	□	□	□	□	□	□

	1	2	3	4	5	6	7	8	9	10	11	12	13
Month													
Day													
Lubrication, Cleaning	—	—	□	□	□	□	□	—	—	—	□	—	—
Replacement(A)	—	—	—	—	—	—	—	□	□	□	—	—	—
Replacement(B)	—	—	—	—	—	—	—	□	□	□	□	□	□



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Month													
Day													
Lubrication, Cleaning	—	—	□	□	□	□	□	—	—	—	□	—	—
Replacement(A)	—	—	—	—	—	—	—	□	□	□	—	—	—
Replacement(B)	—	—	—	—	—	—	—	□	□	□	□	□	□

	1	2	3	4	5	6	7	8	9	10	11	12	13
Month													
Day													
Lubrication, Cleaning	—	—	□	□	□	□	□	—	—	—	□	—	—
Replacement(A)	—	—	—	—	—	—	—	□	□	□	—	—	—
Replacement(B)	—	—	—	—	—	—	—	□	□	□	□	□	□

	1	2	3	4	5	6	7	8	9	10	11	12	13
Month													
Day													
Lubrication, Cleaning	—	—	□	□	□	□	□	—	—	—	□	—	—
Replacement(A)	—	—	—	—	—	—	—	□	□	□	—	—	—
Replacement(B)	—	—	—	—	—	—	—	□	□	□	□	□	□

	1	2	3	4	5	6	7	8	9	10	11	12	13
Month													
Day													
Lubrication, Cleaning	—	—	□	□	□	□	□	—	—	—	□	—	—
Replacement(A)	—	—	—	—	—	—	—	□	□	□	—	—	—
Replacement(B)	—	—	—	—	—	—	—	□	□	□	□	□	□



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## Lubrication part



X rail



Z-axis Screw



Leading Screw

## Cleaning Lamp



LED UV lamp

## Replacement parts per 6 months (A)



FC-105004  
Black disk Filter  
(4/head)



PJ2508UF-CF Capsule  
Filter (1/colour)



PJ2508UF-CV Check  
Valve (1/colour)



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## Replacement parts per 12 months (B)



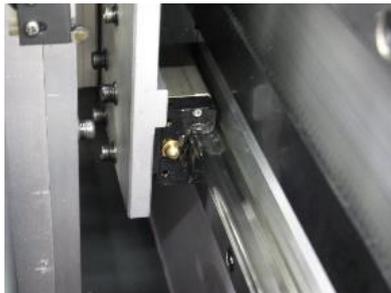
Ink Pump  
DG-48849  
(1/colour)



Air Pump (PP)  
DG-48935 (x1)



Air Pump (NP)  
DG-48934 (x2)



Block Bearing  
DG-48831 (x4)