

ValueJet 426UF

Waste ink tank engineering change

Dear customer,

This document describes all necessary steps that needs to be taken in order to:

- Replace the waste ink tank
- Install the waste ink valve cover

Please follow the procedure below, in order to correctly replace the waste ink tank and install the waste ink valve cover.

1 Safety measurements:

Be aware that when replacing the old waste ink tank, there might be ink trapped inside due to a clogged tubing. Therefore, make sure to wear goggles, gloves and protective clothing. Please refer to the UV printer handling sheet (Also in this kit) for more safety information.

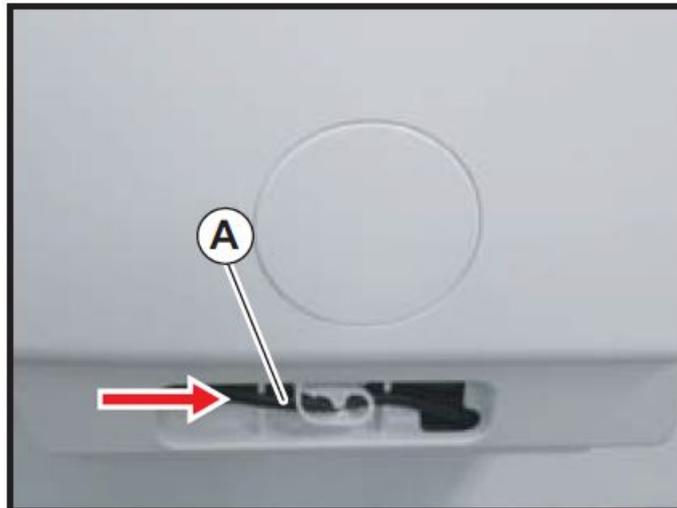
2 Replacing the waste fluid tank cover

Important

- Before starting this procedure, make sure to power off the machine. Once this is done, remove the power cable from the printer.

Removing the right side cover

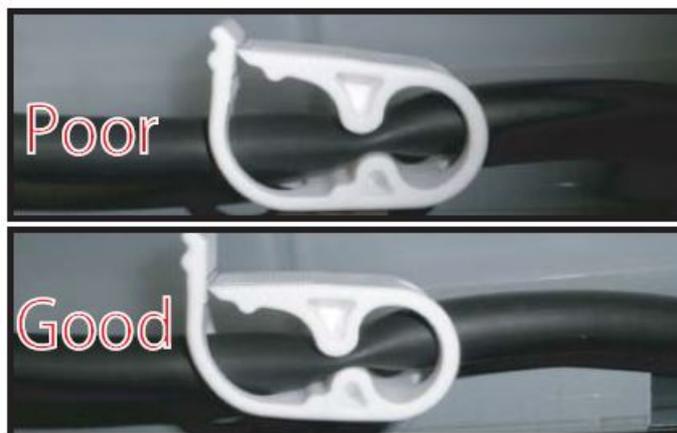
Step 1: Remove the tip of the waste fluid tube from the printer body



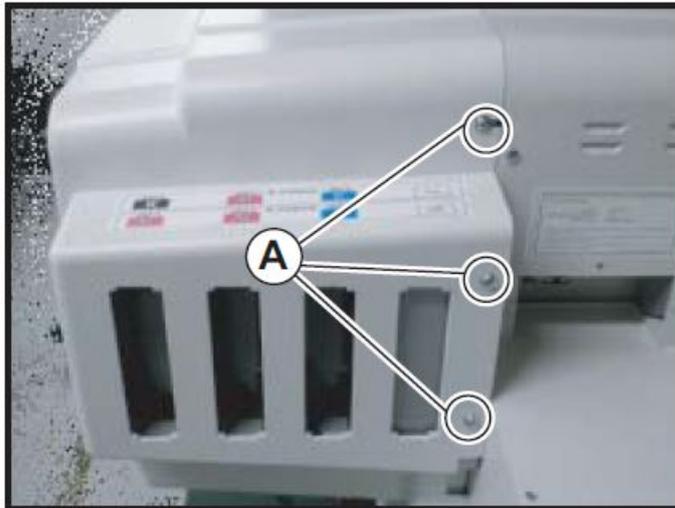
N°	Description
A	Waste fluid tube

Note

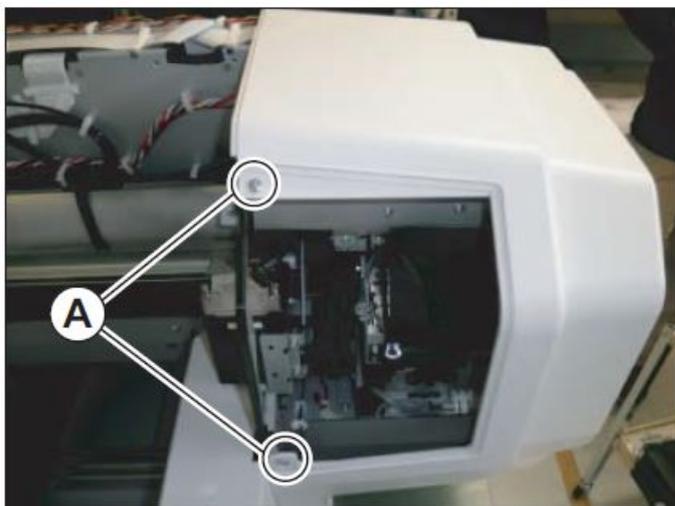
- Make sure the clamp is fixed, to prevent ink leakage.



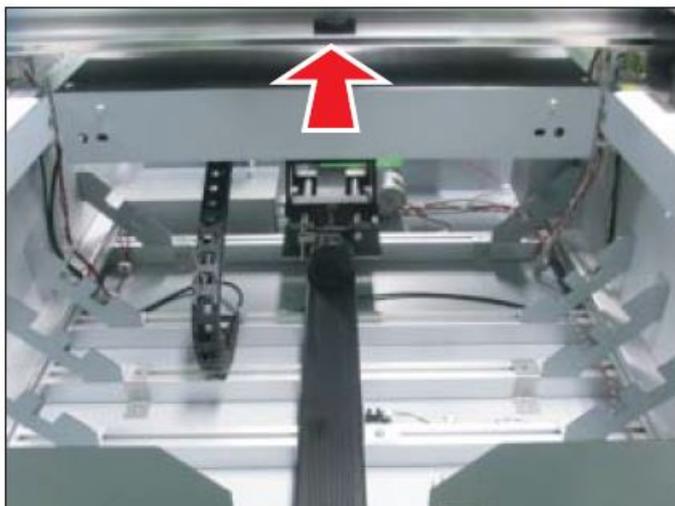
Step 2: Remove the screws at the back of the printer



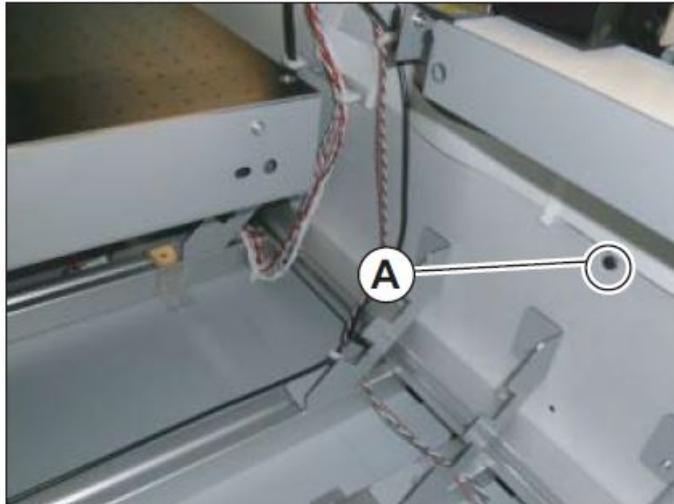
Step 3: Remove the screws at the front of the printer



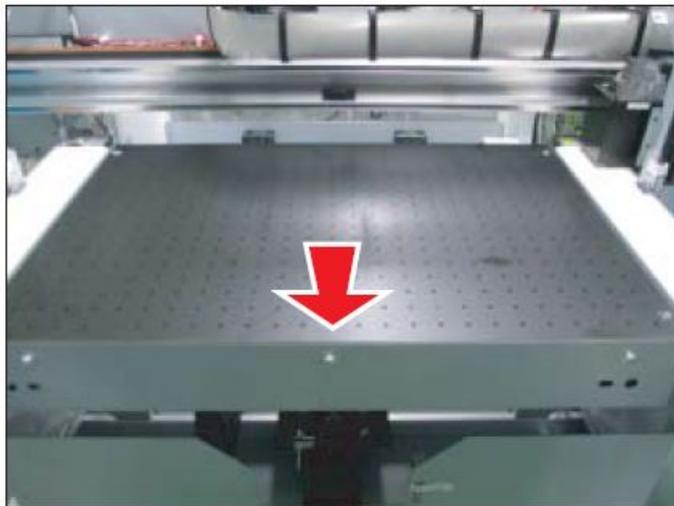
Step 4: Move the table by hand to the back



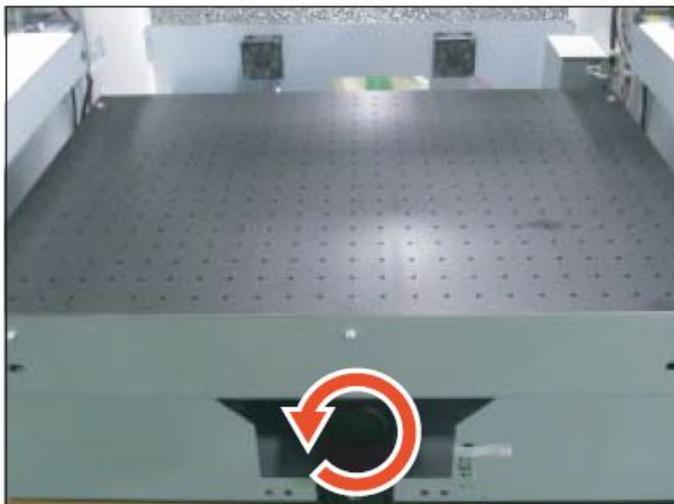
Step 5: Inside, remove the screw



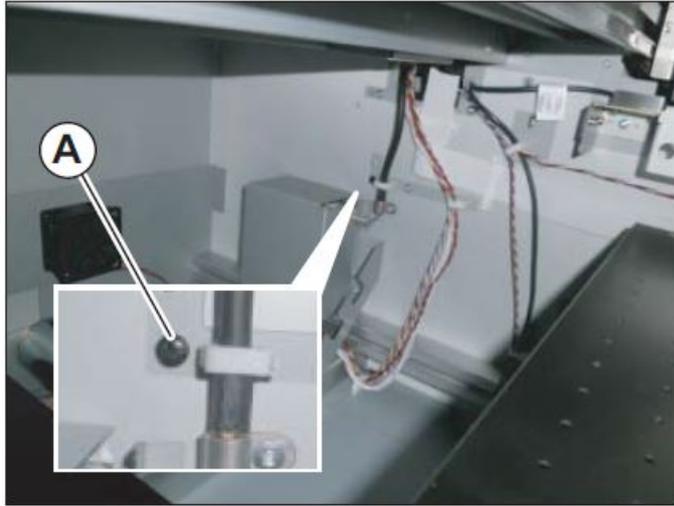
Step 6: Move the table by hand to the front



Step 7: Lower the table



Step 8: Remove the screw



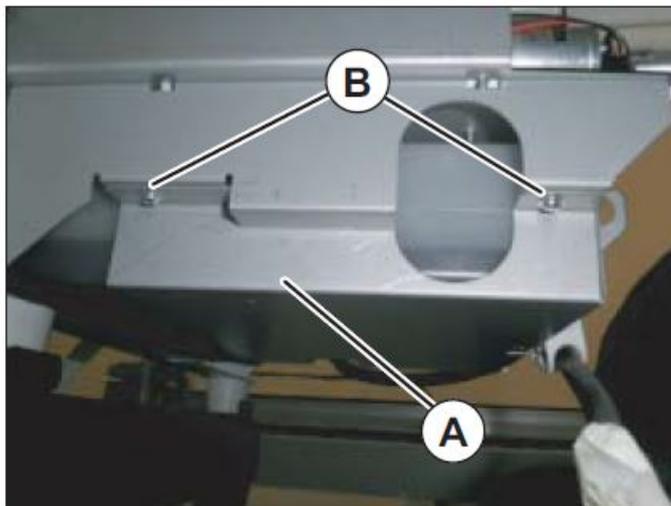
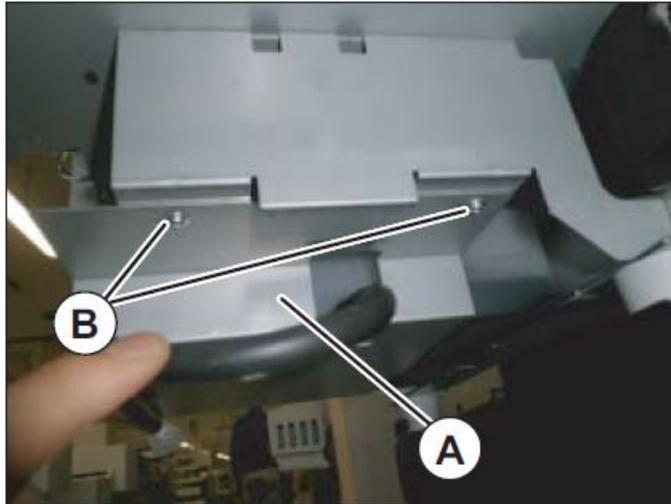
Step 9: Remove the side cover.

Note

- To reassemble the right side cover, reverse the removal procedure
- When assembling, make sure not to nip the FFCs and cables.

3 Replacing the Waste fluid tank

- Step 1:** Move the carriage to the left
- Step 2:** Remove the screws retaining the waste fluid tank holder
- Step 3:** Remove the waste fluid tank holder



N°	Description
A	Waste fluid tank holder
B	Screw

- Step 4:** Replace the waste fluid tank
- Step 5:** To reassemble the waste fluid tank, reverse the removal procedure.

4 Installing the waste ink valve cover

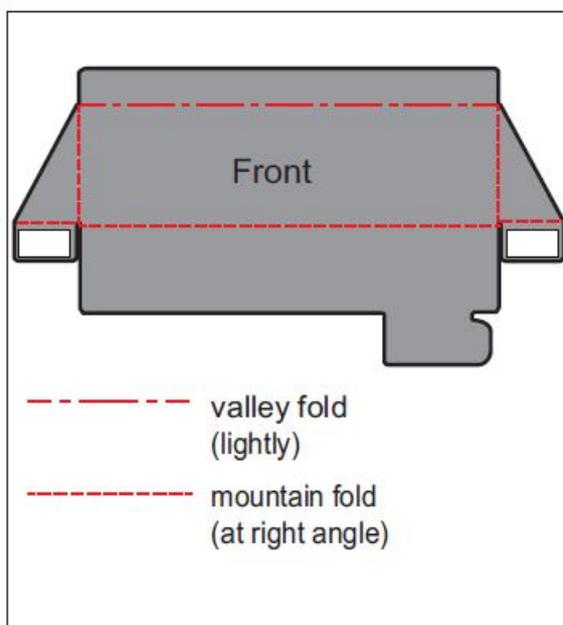
please follow this instruction sheet in order to properly install the waste ink valve cover onto the VJ-426UF. The purpose of the waste ink valve cover is to prevent that the waste ink starts to cure in the waste ink tube.

Parts needed:

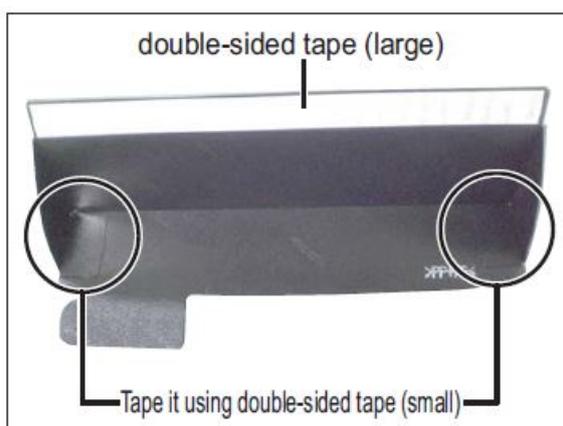
- Ruler
- Waste ink valve cover sheet

Procedure:

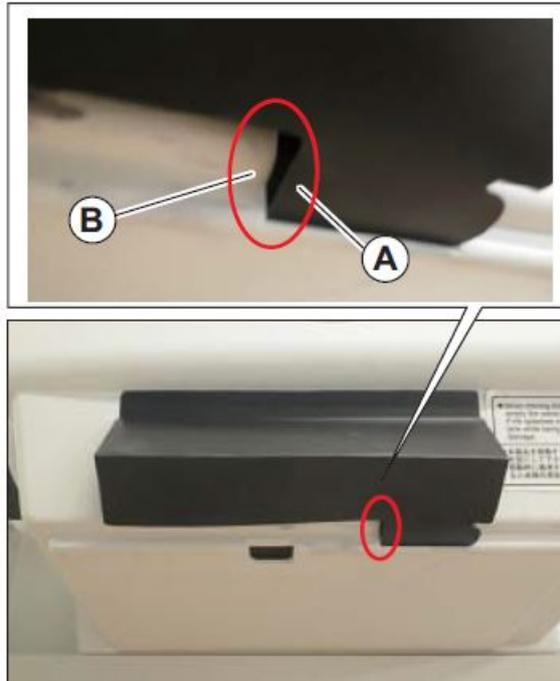
Step 1: Fold the waste ink valve cover sheet on following positions.



Step 2: Tape the 2 little "wings" using double-sided tape (small: 2 places).

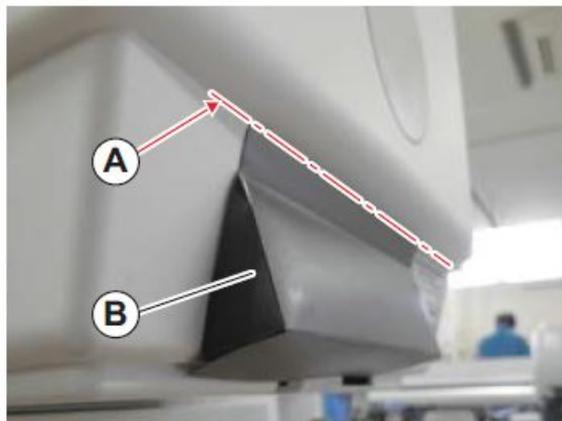


Step 3: The tab of the waste ink valve cover and the right side cover align as shown in the picture below



- A: Tab of the waste ink valve cover
- Right side cover

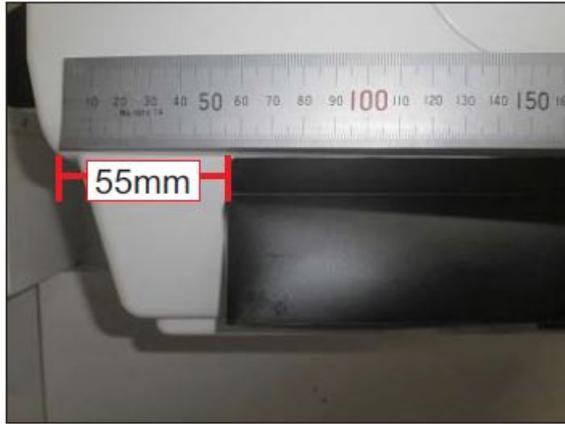
Step 4: At the position aligned in step 3, positioning the waste ink valve cover to the folding shape of the right side cover, and then tape it using the larger double sided tape.



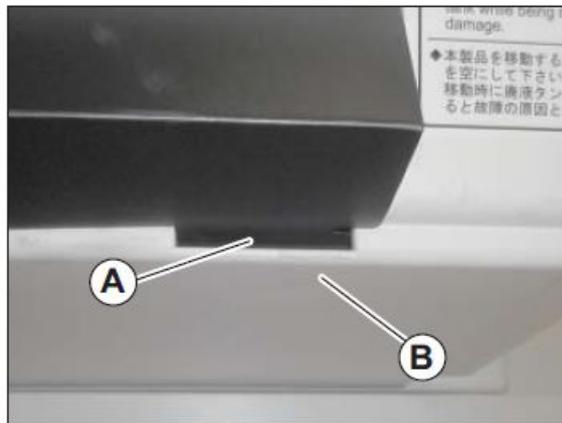
- Folding shape of the right side cover
- Waste ink valve cover

Note

- As a guide, attach it at 55mm from the front side of the printer



Step 5: Insert the tab of the waste ink valve cover into the right side cover



- Tab of waste ink valve cover
- Right side cover

Note

- If the serial number of the printer is earlier than HI3U000378, you do not need to insert the tab.

When everything is finished, your printer should look like this.

Before attaching



After Attaching

